Technical and Test Institute
for Construction Prague
Prosecká 811/76a
190 00 Prague
Czech Republic
eota@tzus.cz

Designated according to Article 29 of Regulation (EU) No 305/2011

Member of EOTA
www.eota.eu

European Technical Assessment

ETA 23/0310
of 28/11/2024

Technical Assessment Body issuing the ETA: Technical and Test Institute for Construction Prague

Trade name of the construction product	WB300 WB300W WB300T
Product family to which the construction product belongs	Product area code: 33 Bonded injection type anchor for use in cracked and uncracked concrete
Manufacturer	J. van Walraven Holding B.V. Industrieweg 5 3641 RK Mijdrecht The Netherlands
Manufacturing plant	Walraven Factory A1
This European Technical Assessment contains	27 pages including 24 Annexes which form an integral part of this assessment.
This European Technical Assessment is issued in accordance with regulation (EU) No 305/2011, on the basis of	EAD 330499-02-0601 Bonded fasteners and bonded expansion fasteners for use in concrete

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1. Technical description of the product

The WB300, WB300W (faster curing time), WB300T (extended curing time) with steel elements is bonded anchor (injection type).

Steel elements can be galvanized or stainless steel threaded rods or rebars.

Steel element is placed into a drilled hole filled with injection mortar. The steel element is anchored via the bond between metal part, injection mortar and concrete.

The illustration and the description of the product are given in Annex A.

2. Specification of the intended use in accordance with the applicable EAD

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The provisions made in this European Technical Assessment are based on an assumed working life of the anchor of 50 years and 100 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the products in relation to the expected economically reasonable working life of the works.

3. Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance to tension load (static and quasi-static loading)	See Annex C 1 to C 9
Characteristic resistance to shear load (static and quasi-static loading)	See Annex C 10, C 11
Displacements under short-term and long-term loading	See Annex C 12
Characteristic resistance for seismic performance categories C2	See Annex C 13 to C 14

3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Satisfy the requirements for performance class A1
Resistance to fire	See Annex C 15, C 16

3.3 Hygiene, health and environment (BWR 3)

No performance determined.

3.4 General aspects relating to fitness for use

Durability and serviceability are only ensured if the specifications of intended use according to Annex B 1 are kept.

4. Assessment and verification of constancy of performance (AVCP) system applied with reference to its legal base

According to the Decision 96/582/EC of the European Commission[1] the system of assessment verification of constancy of performance (see Annex V to Regulation (EU) No 305/2011) given in the following table apply.

Product	Intended use	Level or class	System
Metal anchors for use in concrete	For fixing and/or supporting to concrete, structural elements (which contributes to the stability of the works) or heavy units	-	1

[1] Official Journal of the European Communities L 254 of 08.10.1996

5. Technical details necessary for the implementation of the AVCP system, as provided in the applicable EAD

The factory production control shall be in accordance with the control plan which is a part of the technical documentation of this European Technical Assessment. The control plan is laid down in the context of the factory production control system operated by the manufacturer and deposited at Technický a zkušební ústav stavební Praha, s.p.[2] The results of factory production control shall be recorded and evaluated in accordance with the provisions of the control plan.

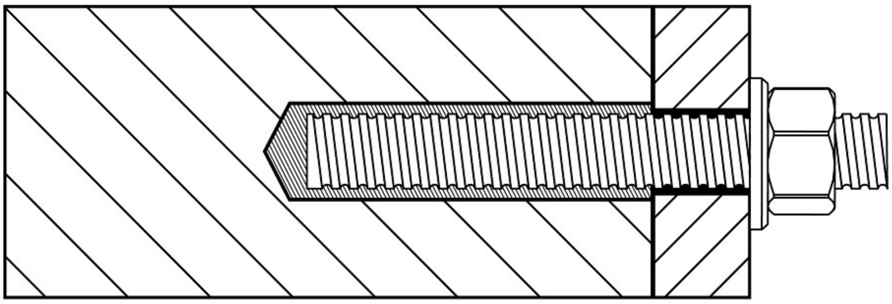
Issued in Prague on 28.11.2024

By

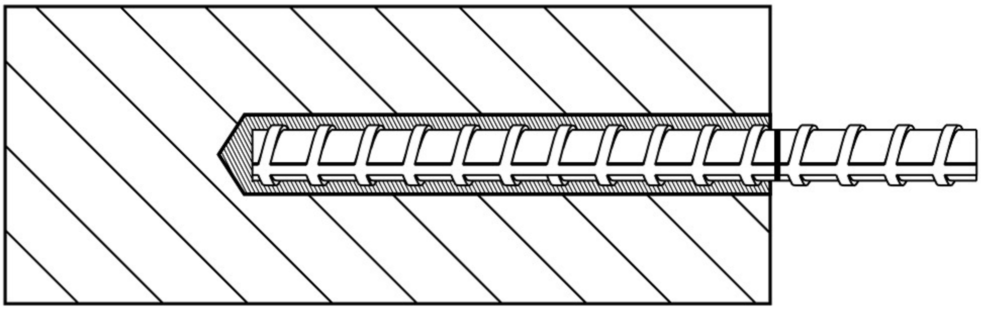
Ing. Jiří Studnička, Ph.D.
Head of the Technical Assessment Body

[2] The control plan is a confidential part of the documentation of the European Technical Assessment, but not published together with the ETA and only handed over to the approved body involved in the procedure of AVCP.

Threaded rod



Reinforcing bar



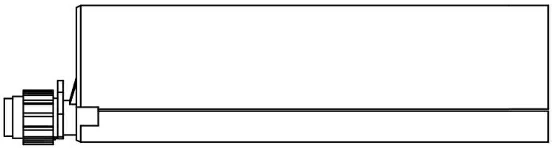
WB300, WB300W, WB300T	**Annex A 1**
Product description Installed conditions	

Coaxial cartridge

WB300, WB300W, WB300T	150 ml
	380 ml
	400 ml
	410 ml
	420 ml

Side by side cartridge

WB300, WB300W, WB300T	345 ml
	825 ml



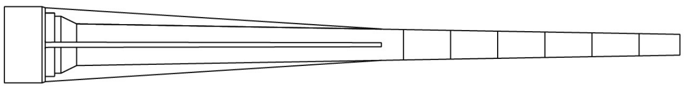
Two part foil in a single piston component cartridge

WB300, WB300W, WB300T	170 ml
	300 ml
	550 ml
	850 ml

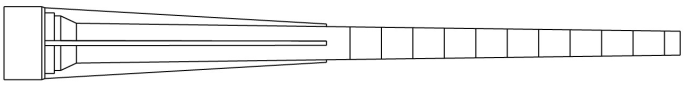
Marking of the mortar cartridges
Identifying mark of the producer, Trade name, Charge code number, Storage life, Curing and processing time

Mixing nozzle

Standard Nozzle

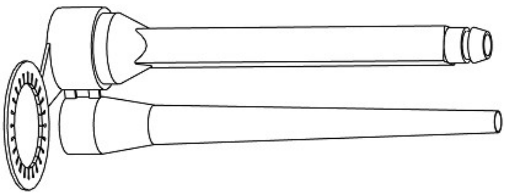


Wide-outlet Nozzle

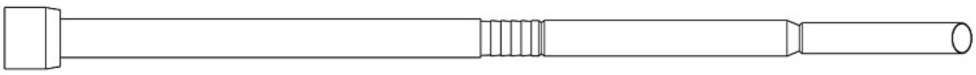


Mixer Nozzle EF

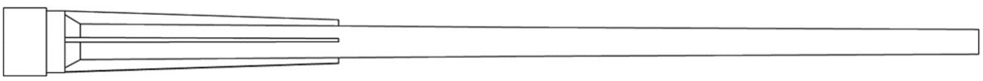
Short Nozzle



Long Nozzle

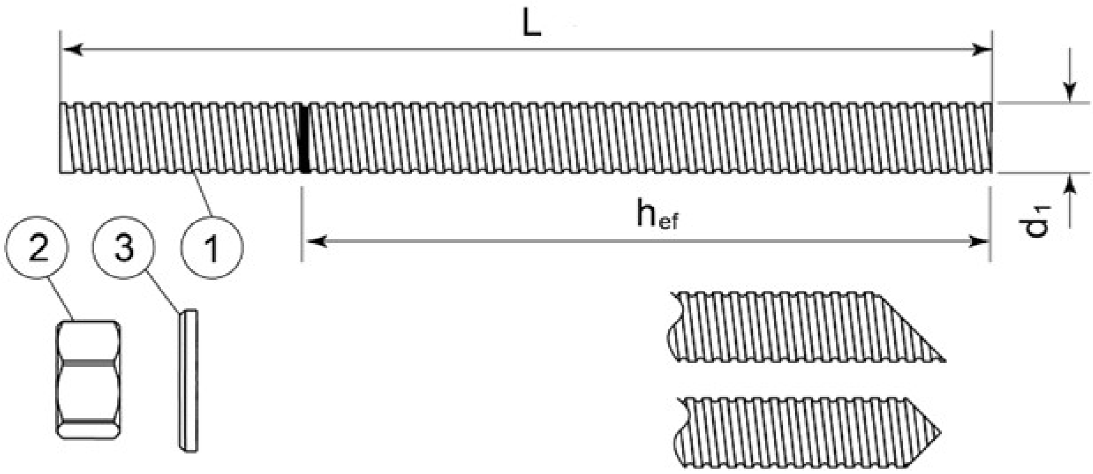


Nozzle 850



WB300, WB300W, WB300T	**Annex A 2**
Product description Injection system	

Threaded rod M8, M10, M12, M16, M20, M24



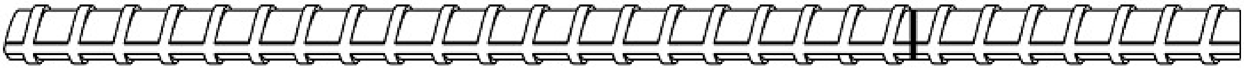
Standard commercial threaded rod with marked embedment depth

Part	Designation	Material
Steel, zinc plated ≥ 5 µm acc. to EN ISO 4042 or Steel, Hot-dip galvanized ≥ 40 µm acc. to EN ISO 1461 and EN ISO 10684 or Steel, zinc diffusion coating ≥ 15 µm acc. to EN 13811		
1	Anchor rod	Steel, EN 10087 or EN 10263 Property class 4.6, 4.8, 5.6, 5.8, 8.8, 10.9* EN ISO 898-1
2	Hexagon nut EN ISO 4032	According to threaded rod, EN 20898-2
3	Washer EN ISO 887, EN ISO 7089, EN ISO 7093 or EN ISO 7094	According to threaded rod
Stainless steel		
1	Anchor rod	Material: A2-70, A4-70, A4-80, EN ISO 3506
2	Hexagon nut EN ISO 4032	According to threaded rod
3	Washer EN ISO 887, EN ISO 7089, EN ISO 7093 or EN ISO 7094	According to threaded rod
High corrosion resistant steel		
1	Anchor rod	Material: 1.4529, 1.4565, EN 10088-1
2	Hexagon nut EN ISO 4032	According to threaded rod
3	Washer EN ISO 887, EN ISO 7089, EN ISO 7093 or EN ISO 7094	According to threaded rod

*Galvanized rod of high strength are sensitive to hydrogen induced brittle failure

WB300, WB300W, WB300T	**Annex A 3**
Product description Threaded rod and materials	

Rebar Ø8, Ø10, Ø12, Ø16, Ø20, Ø25



Standard commercial reinforcing bar with marked embedment depth

Product form		**Bars and de-coiled rods**	
Class		B	C
Characteristic yield strength f_{yk} or $f_{0,2k}$ (MPa)		400 to 600	
Minimum value of $k = (f_t/f_y)_k$		≥ 1,08	≥ 1,15 < 1,35
Characteristic strain at maximum force ε_{uk} (%)		≥ 5,0	≥ 7,5
Bendability		Bend/Rebend test	
Maximum deviation from nominal mass (individual bar) (%)	Nominal bar size (mm) ≤ 8 > 8	 ±6,0 ±4,5	
Bond: Minimum relative rib area, $f_{R,min}$	Nominal bar size (mm) 8 to 12 > 12	 0,040 0,056	

WB300, WB300W, WB300T

Product description
Rebars and materials

Annex A 4

Specifications of intended use

Anchorages subject to:

- Static and quasi-static load
- Fire exposure
- Seismic actions category C2: threaded rod size M12, M16

Base materials

- Cracked and uncracked concrete
- Reinforced or unreinforced normal weight concrete of strength class C20/25 at minimum and C50/60 at maximum according EN 206:2013

Temperature range:

- -40°C to +80°C (max. short. term temperature +80°C and max. long term temperature +50°C)

Use conditions (Environmental conditions)

- Structures subject to dry, internal conditions (all materials)
- For all other conditions according to EN 1993-1-4 corresponding to corrosion resistance class:
  - Stainless steel A2 according to Annex A 4, Table A1: CRC II
  - Stainless steel A4 according to Annex A 4, Table A1: CRC III
  - High corrosion resistance steel HCR according to Annex A 4, Table A1: CRC V

Concrete conditions:

- I1 – installation in dry or wet (water saturated) concrete and use in service in dry or wet concrete.
- I2 – installation in water-filled (not sea water) and use in service in dry or wet concrete

Design:

- The anchorages are designed in accordance with the EN 1992-4 under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings.
- Anchorages under seismic actions (cracked concrete) have to be designed in accordance with EN 1992-4.
- For applications with resistance to fire exposure, the fasteners are designed in accordance with EOTA TR 082 “Design of bonded fasteners in concrete under fire conditions”

Installation:

- Hole drilling by hammer drilling, dustless drilling or diamond core drilling mode.
- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.

Installation direction:

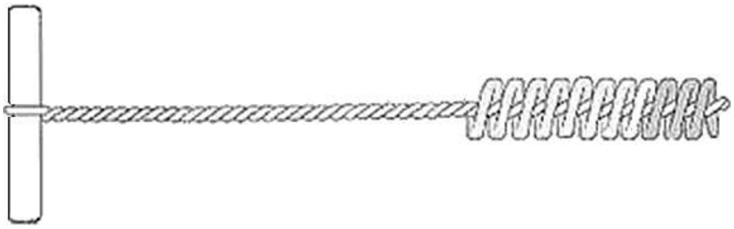
- D3 – downward and horizontal and upwards (e.g. overhead) installation

HDB – Hollow Drill Bit System

Heller Duster Expert hollow drill bit
SDS-Plus ≤ 16mm
SDS-Max ≥ 16mm

Class M vacuum
Minimum flow rate 266 m³/h (74 l/s)

Cleaning brush



Applicator gun

A

B

C

D

E

F

G

Applicator gun	A	B	C	D	E	F	G
Cartridge	Coaxial 380ml 400ml 410ml 420ml	Side by side 345ml	Foil capsule 170ml 300ml 550ml	Foil capsule 170ml 300ml	Coaxial 150ml	Side by side 825ml	Foil capsule 850ml

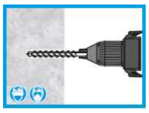
WB300, WB300W, WB300T

Intended use
Hollow drill bit system, Cleaning brush
Applicator guns

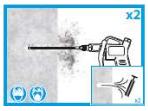
Annex B 2

SOLID SUBSTRATE INSTALLATION METHOD

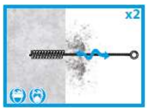
1. Using the SDS hammer drill (HD) in rotary hammer mode for drilling, with a carbide tipped drill bit of the appropriate size, drill the hole to the specified hole diameter and depth.



2. Select the correct air lance, insert to the bottom of the hole, and depress the trigger for 2 seconds. The compressed air must be clean and free from water and oil, with a minimum pressure of 90 psi (6 bar). A manual pump may be used for certain diameters and depths; check the approval document. Perform the blowing operation twice.



3. Select the correct size hole cleaning brush. Ensure that the brush is in good condition and of the correct diameter. Insert the brush to the bottom of the hole, using a brush extension if needed to reach the bottom. Withdraw with a twisting motion. There should be a positive interaction between the bristles of the brush and the sides of the drilled hole. Perform the brushing operation twice.

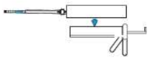


4. Repeat step 2 (blowing operation x2)

5. Repeat step 3 (brushing operation x2)

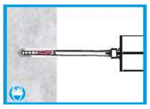
6. Repeat step 2 (blowing operation x2)

7. Select the most appropriate static mixer nozzle, checking that the mixing elements are present and fit for purpose. Never modify the mixer. Attach the mixer nozzle to the cartridge. Check the dispensing tool is in good working order. Place the cartridge into the dispensing tool.



8. Extrude some resin to waste until an even coloured mixture is achieved. The cartridge is now ready for use.

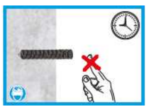
9. Insert the mixing nozzle to the bottom of the hole. Extrude the resin and slowly withdraw the nozzle from the hole. Ensure no air voids are created as the nozzle is withdrawn. Inject resin until the hole is approximately ¾ full and remove the nozzle from the hole.



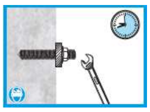
10. Select the steel anchor element ensuring it is free from oil or other contaminants, and mark with the required embedment depth. Insert the steel element into the hole using a back and forth twisting motion to ensure complete cover, until it reaches the bottom of the hole. Excess resin will be expelled from the hole evenly around the steel element and there shall be no gaps between the anchor element and the wall of the drilled hole.

11. Clean any excess resin from around the mouth of the hole.

12. Refer to the working and loading times within the tables to determine the appropriate cure time.



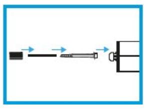
13. Position the fixture and tighten the anchor to the appropriate installation torque. Do not over-torque the anchor, as this could adversely affect its performance.



DEEP EMBEDMENT & OVERHEAD INSTALLATION METHOD

1a. Perform steps 1-8 under “solid substrate installation method”.

2a. Attach the correct diameter and length extension tube to the nozzle. Select the correct diameter resin stopper for the application, then push and screw the extension tube into the resin stopper. This is held in place with a coarse internal thread. The resin stopper is a reusable accessory.



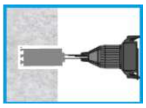
3a. Push the resin stopper and extension tube to the back of the drill hole.

4a. Ensure the extension tube is angled to allow free movement of the resin stopper as the resin is extruded.

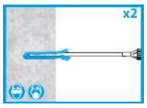
5a. Continue from step 10 under “solid substrate installation method”.

DIAMOND CORE DRILLING

1b. Using a diamond core drill (DD) and following the manufacturer’s instructions, drill the specified diameter hole to the correct embedment depth then remove the concrete core.



2b. Starting from the back of the hole, flush with pressurised water a minimum of two times and until there is only clean water.



3b. Select the correct size hole cleaning brush. Ensure that the brush is in good condition and of the correct diameter. Insert the brush to the bottom of the hole, using a brush extension if needed to reach the bottom. Withdraw with a twisting motion. There should be a positive interaction between the bristles of the brush and the sides of the drilled hole. Perform the brushing operation twice.

4b. Repeat step 2b (flushing operation x2).

5b. Repeat step 3b (brushing operation x2).

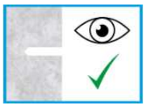
6a. Using the correct air lance and starting from the back of the hole and withdrawing, perform a minimum of two blowing operations and ensure that the hole is clear of debris and excess water.

7a. Continue from step 7 under “solid substrate installation method”.

DUSTLESS DRILLING

1c. Using the specified hollow drill bit (HDB) and vacuum system and following the manufacturer’s instructions, drill the specified diameter hole to the correct embedment depth. Ensure that the minimum vacuum specifications are met and that the vacuum is turned on.

2c. The hole should be inspected to ensure the system has worked correctly. If the hole is clear of dust and debris, no further cleaning is required.



3c. Continue from step 7 under “solid substrate installation method”.

WB300, WB300W, WB300T	Annex B 3
Intended use Installation procedure	

Table B1: Installation parameters of threaded rod

Size			M8	M10	M12	M16	M20	M24
Nominal drill hole diameter	$Ød_0$	[mm]	10	12	14	18	22	26
Diameter of cleaning brush	d_b	[mm]	14	14	20	20	29	29
Manual pump cleaning			h_{ef} < 300 mm					
Torque moment	max T_{fix}	[Nm]	10	20	40	80	120	160
Depth of drill hole for $h_{ef,min}$	h_{ef}	[mm]	60	60	70	80	90	96
Depth of drill hole for $h_{ef,max}$	h_{ef}	[mm]	160	200	240	320	400	480
Depth of drill hole	h_0	[mm]	h_{ef}+5	h_{ef}+5	h_{ef}+5	h_{ef}+5	h_{ef}+5	h_{ef}+5
Minimum edge distance	c_{min}	[mm]	40	40	50	70	80	100
Minimum spacing	s_{min}	[mm]	40	40	50	70	80	100
Minimum thickness of member	h_{min}	[mm]	h_{ef} + 30 mm ≥ 100 mm			h_{ef} + $2d_0$		

Table B2: Installation parameters of rebar

Size			Ø8	Ø10	Ø12	Ø16	Ø20	Ø25
Nominal drill hole diameter	$Ød_0$	[mm]	12	14	16	20 / 22*	25	30* / 32
Diameter of cleaning brush	d_b	[mm]	14	14	19	22	29	40
Manual pump cleaning			h_{ef} < 300 mm					
Depth of drill hole for $h_{ef,min}$	h_{ef}	[mm]	60	60	70	80	90	100
Depth of drill hole for $h_{ef,max}$	h_{ef}	[mm]	160	200	240	320	400	480
Depth of drill hole	h_0	[mm]	h_{ef}+5	h_{ef}+5	h_{ef}+5	h_{ef}+5	h_{ef}+5	h_{ef}+5
Minimum edge distance	c_{min}	[mm]	40	40	50	70	80	100
Minimum spacing	s_{min}	[mm]	40	40	50	70	80	100
Minimum thickness of member	h_{min}	[mm]	h_{ef} + 30 mm ≥ 100 mm			h_{ef} + $2d_0$		

* Only for hammer and dustless drilling

Table B3.1: Minimum curing time WB300

Resin cartridge temperature [°C]	T Work [mins]	Base material Temperature [°C]	T Load [mins]
min +5	18	min +5	145
+5 to +10	10	+5 to +10	
+10 to +20	6	+10 to +20	85
+20 to +25	5	+20 to +25	50
+25 to +30	4	+25 to +30	40
+30		+30	35

Table B3.2: Minimum curing time WB300W

Resin cartridge temperature [°C]	T Work [mins]	Base material Temperature [°C]	T Load [mins]
+20	90	-20 to -15[1)]	110 hours
+20	35	-15 to -10[1)]	55 hours
+5	10	-10 to -5	30 hours
+5	3,5	-5 to 0	9 hours
+5	2	0 to +5	125
+5 to +10	2	+5 to +10	60
+10 to +20	2	+10 to +20	40
+20 to +25	1,5	+20 to +25	20
+25 to +30	1	+25 to +30	15
+30	1	+30	10

[1)] characteristic values of resistance see Annex C 2 and Annex C 4

Table B3.3: Minimum curing time WB300T

Resin cartridge temperature [°C]	T Work [mins]	Base material Temperature [°C]	T Load [mins]
min +10	30	min +10	5 hours
+10 to +20	15	+10 to +20	
+20 to +25	10	+20 to +25	145
+25 to +30	7,5	+25 to +30	85
+30 to +35	5	+30 to +35	50
+35 to +40	3,5	+35 to +40	40
+40 to +45	2,5	+40 to +45	35
+45		+45	12

T Work is typical gel time at highest base material temperature in the range.
T Load is minimum set time required until load can be applied at the lowest temperature in the range.

Table C1: Design method EN 1992-4
Steel failure - Characteristic values of resistance to tension load of threaded rod

Steel failure – Characteristic resistance								
Size			**M8**	**M10**	**M12**	**M16**	**M20**	**M24**
Steel grade **4.6**	$N_{Rk,s}$	[kN]	15	23	34	63	98	141
Partial safety factor	γ_{Ms}	[-]	2,00					
Steel grade **4.8**	$N_{Rk,s}$	[kN]	15	23	34	63	98	141
Partial safety factor	γ_{Ms}	[-]	1,50					
Steel grade **5.6**	$N_{Rk,s}$	[kN]	18	29	42	79	123	177
Partial safety factor	γ_{Ms}	[-]	2,00					
Steel grade **5.8**	$N_{Rk,s}$	[kN]	18	29	42	79	123	177
Partial safety factor	γ_{Ms}	[-]	1,50					
Steel grade **8.8**	$N_{Rk,s}$	[kN]	29	46	67	126	196	282
Partial safety factor	γ_{Ms}	[-]	1,50					
Steel grade **10.9**	$N_{Rk,s}$	[kN]	37	58	84	157	245	353
Partial safety factor	γ_{Ms}	[-]	1,33					
Stainless steel grade **A2-70, A4-70**	$N_{Rk,s}$	[kN]	26	41	59	110	172	247
Partial safety factor	γ_{Ms}	[-]	1,87					
Stainless steel grade **A4-80**	$N_{Rk,s}$	[kN]	29	46	67	126	196	282
Partial safety factor	γ_{Ms}	[-]	1,60					
High corrosion resistant steel grade **1.4529**	$N_{Rk,s}$	[kN]	26	41	59	110	172	247
Partial safety factor	γ_{Ms}	[-]	1,50					
High corrosion resistant steel grade **1.4565**	$N_{Rk,s}$	[kN]	26	41	59	110	172	247
Partial safety factor	γ_{Ms}	[-]	1,87					

Table C2: Design method EN 1992-4
Steel failure - Characteristic values of resistance to tension load of rebar

Steel failure – Characteristic resistance								
Size			**Ø8**	**Ø10**	**Ø12**	**Ø16**	**Ø20**	**Ø25**
Rebar BSt 500 S	$N_{Rk,s}$	[kN]	28	43	62	111	173	270
Partial safety factor	γ_{Ms}	[-]	1,4					

Table C3: Design method EN 1992-4
Characteristic values of resistance to tension load of threaded rod

Hammer drilling, Dustless drilling								

Combined pullout and concrete cone failure in concrete C20/25								
Size			**M8**	**M10**	**M12**	**M16**	**M20**	**M24**
Characteristic bond resistance in uncracked concrete for a working life of 50 years and 100 years								
Dry, wet concrete and flooded hole	$\tau_{Rk,ucr}$	[N/mm²]	11,0	10,0	10,0	9,0	7,5	7,0
Installation safety factor								
Dry, wet concrete	γ_{inst}	[-]	1,2					
Hammer drilling - flooded hole	γ_{inst}	[-]	1,2					
Dustless drilling - flooded hole	γ_{inst}	[-]	1,4					
Characteristic bond resistance in cracked concrete for a working life of 50 years								
Dry, wet concrete and flooded hole	$\tau_{Rk,cr}$	[N/mm²]	5,0	5,0	4,5	4,0	4,0	4,0
Characteristic bond resistance in cracked concrete for a working life of 100 years								
Dry, wet concrete and flooded hole	$\tau_{Rk,cr}$	[N/mm²]	4,0	4,0	3,5	3,5	3,5	3,5
Installation safety factor								
Dry, wet concrete	γ_{inst}	[-]	1,2					
Hammer drilling - flooded hole	γ_{inst}	[-]	1,2					
Dustless drilling - flooded hole	γ_{inst}	[-]	1,4					
Factor for influence of sustained load for a working life 50 years	ψ^0_{sus}	[-]	0,75					
Factor for concrete C25/30	ψ_c	[-]	1,04					
Factor for concrete C30/37	ψ_c	[-]	1,08					
Factor for concrete C35/45	ψ_c	[-]	1,12					
Factor for concrete C40/50	ψ_c	[-]	1,15					
Factor for concrete C45/55	ψ_c	[-]	1,17					
Factor for concrete C50/60	ψ_c	[-]	1,19					

Concrete cone failure			
Factor for concrete cone failure for uncracked concrete	$k_{ucr,N}$		11
Factor for concrete cone failure for cracked concrete	$k_{cr,N}$		7,7
Edge distance	$c_{cr,N}$	[mm]	$1{,}5h_{ef}$

Splitting failure								
Size			**M8**	**M10**	**M12**	**M16**	**M20**	**M24**
Edge distance	$c_{cr,sp}$	[mm]	$2 \cdot h_{ef}$					
Spacing	$s_{cr,sp}$	[mm]	$2 \cdot c_{cr,sp}$					

Table C4: Design method EN 1992-4
Characteristic values of resistance to tension load of threaded rod for WB300W with installation temperature < -10°C

Hammer drilling, Dustless drilling

Combined pullout and concrete cone failure in concrete C20/25								
Size			**M8**	**M10**	**M12**	**M16**	**M20**	**M24**
Characteristic bond resistance in uncracked concrete for a working life of 50 years and 100 years								
Dry, wet concrete and flooded hole	$\tau_{Rk,ucr}$	[N/mm²]	10,0	9,5	9,5	8,5	7,0	6,5
Installation safety factor								
Dry, wet concrete	γ_{inst}	[-]	1,2					
Hammer drilling - flooded hole	γ_{inst}	[-]	1,2					
Dustless drilling - flooded hole	γ_{inst}	[-]	1,4					
Characteristic bond resistance in cracked concrete for a working life of 50 years								
Dry, wet concrete and flooded hole	$\tau_{Rk,cr}$	[N/mm²]	4,5	4,5	4,0	3,5	3,5	3,5
Characteristic bond resistance in cracked concrete for a working life of 100 years								
Dry, wet concrete and flooded hole	$\tau_{Rk,cr}$	[N/mm²]	3,5	3,5	3,0	3,0	3,0	3,0
Installation safety factor								
Dry, wet concrete	γ_{inst}	[-]	1,2					
Hammer drilling - flooded hole	γ_{inst}	[-]	1,2					
Dustless drilling - flooded hole	γ_{inst}	[-]	1,4					
Factor for influence of sustained load for a working life 50 years	ψ^0_{sus}	[-]	0,75					
Factor for concrete C25/30	ψ_c	[-]	1,04					
Factor for concrete C30/37	ψ_c	[-]	1,08					
Factor for concrete C35/45	ψ_c	[-]	1,12					
Factor for concrete C40/50	ψ_c	[-]	1,15					
Factor for concrete C45/55	ψ_c	[-]	1,17					
Factor for concrete C50/60	ψ_c	[-]	1,19					

Concrete cone failure
See Annex C 2

Splitting failure
See Annex C 2

WB300W	Annex C 3
Performances Hammer drilling, Dustless drilling Characteristic resistance for tension loads - threaded rod	

Table C5: Design method EN 1992-4
Characteristic values of resistance to tension load of rebar

Hammer drilling, Dustless drilling

Combined pullout and concrete cone failure in concrete C20/25								
Size			**Ø8**	**Ø10**	**Ø12**	**Ø16**	**Ø20**	**Ø25**
Characteristic bond resistance in uncracked concrete for a working life of 50 years and 100 years								
Dry, wet concrete and flooded hole	$\tau_{Rk,ucr}$	[N/mm²]	8,5	8,0	8,0	7,0	7,0	5,5
Installation safety factor								
Dry, wet concrete	γ_{inst}	[-]	1,2					
Hammer drilling - flooded hole	γ_{inst}	[-]	1,2					
Dustless drilling - flooded hole	γ_{inst}	[-]	1,4					
Characteristic bond resistance in cracked concrete for a working life of 50 years								
Dry, wet concrete and flooded hole	$\tau_{Rk,cr}$	[N/mm²]	4,0	3,5	3,5	3,5	3,5	2,5
Characteristic bond resistance in cracked concrete for a working life of 100 years								
Dry, wet concrete and flooded hole	$\tau_{Rk,cr}$	[N/mm²]	3,0	3,0	2,5	2,5	2,5	2,0
Installation safety factor								
Dry, wet concrete	γ_{inst}	[-]	1,2					
Hammer drilling - flooded hole	γ_{inst}	[-]	1,2					
Dustless drilling - flooded hole	γ_{inst}	[-]	1,4					
Factor for influence of sustained load for a working life 50 years	ψ^0_{sus}	[-]	0,75					
Factor for concrete C25/30	ψ_c	[-]	1,04					
Factor for concrete C30/37	ψ_c	[-]	1,08					
Factor for concrete C35/45	ψ_c	[-]	1,12					
Factor for concrete C40/50	ψ_c	[-]	1,15					
Factor for concrete C45/55	ψ_c	[-]	1,17					
Factor for concrete C50/60	ψ_c	[-]	1,19					

Concrete cone failure			
Factor for concrete cone failure for uncracked concrete	$k_{ucr,N}$	[-]	11
Factor for concrete cone failure for cracked concrete	$k_{cr,N}$	[-]	7,7
Edge distance	$c_{cr,N}$	[mm]	$1{,}5h_{ef}$

Splitting failure								
Size			**Ø8**	**Ø10**	**Ø12**	**Ø16**	**Ø20**	**Ø25**
Edge distance	$c_{cr,sp}$	[mm]	$2 \cdot h_{ef}$					
Spacing	$s_{cr,sp}$	[mm]	$2 \cdot c_{cr,sp}$					

Table C6: Design method EN 1992-4
Characteristic values of resistance to tension load of rebar
WB300W with installation temperature < -10°C

Hammer drilling, Dustless drilling

Combined pullout and concrete cone failure in concrete C20/25								
Size			**Ø8**	**Ø10**	**Ø12**	**Ø16**	**Ø20**	**Ø25**
Characteristic bond resistance in uncracked concrete for a working life of 50 years and 100 years								
Dry, wet concrete and flooded hole	$\tau_{Rk,ucr}$	[N/mm²]	8,0	7,0	7,5	6,0	6,0	5,0
Installation safety factor								
Dry, wet concrete	γ_{inst}	[-]	1,2					
Hammer drilling - flooded hole	γ_{inst}	[-]	1,2					
Dustless drilling - flooded hole	γ_{inst}	[-]	1,4					
Characteristic bond resistance in cracked concrete for a working life of 50 years								
Dry, wet concrete and flooded hole	$\tau_{Rk,cr}$	[N/mm²]	3,5	3,0	3,0	3,0	3,0	2,0
Characteristic bond resistance in cracked concrete for a working life of 100 years								
Dry, wet concrete and flooded hole	$\tau_{Rk,cr}$	[N/mm²]	2,5	2,5	2,0	2,0	2,0	2,0
Installation safety factor								
Dry, wet concrete	γ_{inst}	[-]	1,2					
Hammer drilling - flooded hole	γ_{inst}	[-]	1,2					
Dustless drilling - flooded hole	γ_{inst}	[-]	1,4					
Factor for influence of sustained load for a working life 50 years	ψ^0_{sus}	[-]	0,75					
Factor for concrete C25/30	ψ_c	[-]	1,04					
Factor for concrete C30/37	ψ_c	[-]	1,08					
Factor for concrete C35/45	ψ_c	[-]	1,12					
Factor for concrete C40/50	ψ_c	[-]	1,15					
Factor for concrete C45/55	ψ_c	[-]	1,17					
Factor for concrete C50/60	ψ_c	[-]	1,19					

Concrete cone failure
See Annex C 4

Splitting failure
See Annex C 4

Table C7: Design method EN 1992-4
Characteristic values of resistance to tension load of threaded rod

Diamond core drilling

Combined pullout and concrete cone failure in concrete C20/25								
Size			**M8**	**M10**	**M12**	**M16**	**M20**	**M24**
Characteristic bond resistance in uncracked concrete for a working life of 50 years and 100 years								
Dry, wet concrete and flooded hole	$\tau_{Rk,ucr}$	[N/mm²]	9,5	9,0	9,0	7,5	6,5	6,0
Installation safety factor								
Dry, wet concrete	γ_{inst}	[-]	1,0					
Flooded hole	γ_{inst}	[-]	1,4					
Characteristic bond resistance in cracked concrete for a working life of 50 years								
Dry, wet concrete and flooded hole	$\tau_{Rk,cr}$	[N/mm²]	5,0	5,0	4,5	4,0	4,0	4,0
Characteristic bond resistance in cracked concrete for a working life of 100 years								
Dry, wet concrete and flooded hole	$\tau_{Rk,cr}$	[N/mm²]	4,0	4,0	3,5	3,5	3,5	3,5
Installation safety factor								
Dry, wet concrete	γ_{inst}	[-]	1,0					
Flooded hole	γ_{inst}	[-]	1,4					
Factor for influence of sustained load for a working life 50 years	ψ^0_{sus}	[-]	0,75					
Factor for concrete C25/30	ψ_c	[-]	1,02					
C30/37			1,04					
C35/45			1,06					
C40/50			1,07					
C45/55			1,08					
C50/60			1,09					

Concrete cone failure			
Factor for concrete cone failure for uncracked concrete	$k_{ucr,N}$		11
Factor for concrete cone failure for cracked concrete	$k_{cr,N}$		7,7
Edge distance	$c_{cr,N}$	[mm]	$1{,}5h_{ef}$

Splitting failure								
Size			**M8**	**M10**	**M12**	**M16**	**M20**	**M24**
Edge distance	$c_{cr,sp}$	[mm]	$2 \cdot h_{ef}$					
Spacing	$s_{cr,sp}$	[mm]	$2 \cdot c_{cr,sp}$					

Table C8: Design method EN 1992-4
Characteristic values of resistance to tension load of threaded rod for WB300W with installation temperature < -10°C

Diamond core drilling								
Combined pullout and concrete cone failure in concrete C20/25								
Size			**M8**	**M10**	**M12**	**M16**	**M20**	**M24**
Characteristic bond resistance in uncracked concrete for a working life of 50 years and 100 years								
Dry, wet concrete and flooded hole	$\tau_{Rk,ucr}$	[N/mm²]	9,0	8,5	8,5	7,0	6,0	5,5
Installation safety factor								
Dry, wet concrete	γ_{inst}	[-]	1,0					
Flooded hole	γ_{inst}	[-]	1,4					
Characteristic bond resistance in cracked concrete for a working life of 50 years								
Dry, wet concrete and flooded hole	$\tau_{Rk,cr}$	[N/mm²]	4,5	4,5	4,0	3,5	3,5	3,5
Characteristic bond resistance in cracked concrete for a working life of 100 years								
Dry, wet concrete and flooded hole	$\tau_{Rk,cr}$	[N/mm²]	3,5	3,5	3,0	3,0	3,0	3,0
Installation safety factor								
Dry, wet concrete	γ_{inst}	[-]	1,0					
Flooded hole	γ_{inst}	[-]	1,4					
Factor for influence of sustained load for a working life 50 years	ψ^0_{sus}	[-]	0,75					
Factor for concrete C25/30	ψ_c	[-]	1,02					
Factor for concrete C30/37	ψ_c	[-]	1,04					
Factor for concrete C35/45	ψ_c	[-]	1,06					
Factor for concrete C40/50	ψ_c	[-]	1,07					
Factor for concrete C45/55	ψ_c	[-]	1,08					
Factor for concrete C50/60	ψ_c	[-]	1,09					
Concrete cone failure								
See Annex C 6								
Splitting failure								
See Annex C 6								

WB300W

Performances
Diamond core drilling
Characteristic resistance for tension loads - threaded rod

Annex C 7

Table C9: Design method EN 1992-4
Characteristic values of resistance to tension load of rebar

Diamond core drilling

Combined pullout and concrete cone failure in concrete C20/25								
Size			**Ø8**	**Ø10**	**Ø12**	**Ø16**	**Ø20**	**Ø25**
Characteristic bond resistance in uncracked concrete for a working life of 50 years and 100 years								
Dry, wet concrete and flooded hole	$\tau_{Rk,ucr}$	[N/mm²]	8,0	8,0	7,5	7,0	6,5	5,5
Installation safety factor								
Dry, wet concrete	γ_{inst}	[-]	1,0					
Flooded hole	γ_{inst}	[-]	1,4					
Characteristic bond resistance in uncracked concrete for a working life of 50 years								
Dry, wet concrete and flooded hole	$\tau_{Rk,cr}$	[N/mm²]	4,0	3,5	3,5	3,5	3,5	2,5
Characteristic bond resistance in uncracked concrete for a working life of 100 years								
Dry, wet concrete and flooded hole	$\tau_{Rk,cr}$	[N/mm²]	3,0	3,0	2,5	2,5	2,5	2,5
Installation safety factor								
Dry, wet concrete	γ_{inst}	[-]	1,0					
Flooded hole	γ_{inst}	[-]	1,4					
Factor for influence of sustained load for a working life 50 years	ψ^0_{sus}	[-]	0,87					
Factor for concrete C25/30 C30/37 C35/45 C40/50 C45/55 C50/60	ψ_c	[-]	1,02 1,04 1,06 1,07 1,08 1,09					

Concrete cone failure			
Factor for concrete cone failure for uncracked concrete	$k_{ucr,N}$	[-]	11
Factor for concrete cone failure for cracked concrete	$k_{cr,N}$	[-]	7,7
Edge distance	$c_{cr,N}$	[mm]	$1{,}5h_{ef}$

Splitting failure								
Size			**Ø8**	**Ø10**	**Ø12**	**Ø16**	**Ø20**	**Ø25**
Edge distance	$c_{cr,sp}$	[mm]	$2 \cdot h_{ef}$					
Spacing	$s_{cr,sp}$	[mm]	$2 \cdot c_{cr,sp}$					

Table C10: Design method EN 1992-4
Characteristic values of resistance to tension load of rebar
WB300W with installation temperature < -10°C

Diamond core drilling

Combined pullout and concrete cone failure in concrete C20/25								
Size			**Ø8**	**Ø10**	**Ø12**	**Ø16**	**Ø20**	**Ø25**
Characteristic bond resistance in uncracked concrete for a working life of 50 years and 100 years								
Temperature T1: -40°C to +40°C	$\tau_{Rk,ucr}$	[N/mm²]	7,5	7,5	7,0	6,5	6,0	5,0
Installation safety factor								
Dry, wet concrete	γ_{inst}	[-]	1,0					
Flooded hole	γ_{inst}	[-]	1,4					
Characteristic bond resistance in uncracked concrete for a working life of 50 years								
Temperature T1: -40°C to +40°C	$\tau_{Rk,cr}$	[N/mm²]	3,5	3,0	3,0	3,0	3,0	2,0
Characteristic bond resistance in uncracked concrete for a working life of 100 years								
Temperature T1: -40°C to +40°C	$\tau_{Rk,cr}$	[N/mm²]	2,5	2,5	2,0	2,0	2,0	2,0
Installation safety factor								
Dry, wet concrete	γ_{inst}	[-]	1,0					
Flooded hole	γ_{inst}	[-]	1,4					
Factor for influence of sustained load for a working life 50 years	ψ^0_{sus}	[-]	0,87					
Factor for concrete C25/30	ψ_c	[-]	1,02					
Factor for concrete C30/37	ψ_c	[-]	1,04					
Factor for concrete C35/45	ψ_c	[-]	1,06					
Factor for concrete C40/50	ψ_c	[-]	1,07					
Factor for concrete C45/55	ψ_c	[-]	1,08					
Factor for concrete C50/60	ψ_c	[-]	1,09					

Concrete cone failure
See Annex C 8

Splitting failure
See Annex C 8

WB300W

Performances
Diamond core drilling
Characteristic resistance for tension loads - rebar

Annex C 9

Table C11: Design method EN 1992-4
Characteristic values of resistance to shear load of threaded rod

Steel failure without lever arm								
Size			**M8**	**M10**	**M12**	**M16**	**M20**	**M24**
Steel grade **4.6**	$V_{Rk,s}$	[kN]	7	12	17	31	49	71
Partial safety factor	γ_{Ms}	[-]	1,67					
Steel grade **4.8**	$V_{Rk,s}$	[kN]	7	12	17	31	49	71
Partial safety factor	γ_{Ms}	[-]	1,25					
Steel grade **5.6**	$V_{Rk,s}$	[kN]	9	15	21	39	61	88
Partial safety factor	γ_{Ms}	[-]	1,67					
Steel grade **5.8**	$V_{Rk,s}$	[kN]	9	15	21	39	61	88
Partial safety factor	γ_{Ms}	[-]	1,25					
Steel grade **8.8**	$V_{Rk,s}$	[kN]	15	23	34	63	98	141
Partial safety factor	γ_{Ms}	[-]	1,25					
Steel grade **10.9**	$V_{Rk,s}$	[kN]	18	29	42	79	123	177
Partial safety factor	γ_{Ms}	[-]	1,5					
Stainless steel grade **A2-70, A4-70**	$V_{Rk,s}$	[kN]	13	20	30	55	86	124
Partial safety factor	γ_{Ms}	[-]	1,56					
Stainless steel grade **A4-80**	$V_{Rk,s}$	[kN]	15	23	34	63	98	141
Partial safety factor	γ_{Ms}	[-]	1,33					
High corrosion resistant steel grade **1.4529**	$V_{Rk,s}$	[kN]	13	20	30	55	86	124
Partial safety factor	γ_{Ms}	[-]	1,25					
High corrosion resistant steel grade **1.4565**	$V_{Rk,s}$	[kN]	13	20	30	55	86	124
Partial safety factor	γ_{Ms}	[-]	1,56					
Characteristic resistance of group of fasteners								
Ductility factor k_7 = 1,0 for steel with rupture elongation A_5 > 8%								

Steel failure with lever arm								
Size			**M8**	**M10**	**M12**	**M16**	**M20**	**M24**
Steel grade **4.6**	$M^o_{Rk,s}$	[N.m]	15	30	52	133	260	449
Partial safety factor	γ_{Ms}	[-]	1,67					
Steel grade **4.8**	$M^o_{Rk,s}$	[N.m]	15	30	52	133	260	449
Partial safety factor	γ_{Ms}	[-]	1,25					
Steel grade **5.6**	$M^o_{Rk,s}$	[N.m]	19	37	66	166	325	561
Partial safety factor	γ_{Ms}	[-]	1,67					
Steel grade **5.8**	$M^o_{Rk,s}$	[N.m]	19	37	66	166	325	561
Partial safety factor	γ_{Ms}	[-]	1,25					
Steel grade **8.8**	$M^o_{Rk,s}$	[N.m]	30	60	105	266	519	898
Partial safety factor	γ_{Ms}	[-]	1,25					
Steel grade **10.9**	$M^o_{Rk,s}$	[N.m]	37	75	131	333	649	1123
Partial safety factor	γ_{Ms}	[-]	1,50					
Stainless steel grade **A2-70, A4-70**	$M^o_{Rk,s}$	[N.m]	26	52	92	233	454	786
Partial safety factor	γ_{Ms}	[-]	1,56					
Stainless steel grade **A4-80**	$M^o_{Rk,s}$	[N.m]	30	60	105	266	519	898
Partial safety factor	γ_{Ms}	[-]	1,33					
High corrosion resistant steel grade **1.4529**	$M^o_{Rk,s}$	[N.m]	26	52	92	233	454	786
Partial safety factor	γ_{Ms}	[-]	1,25					
High corrosion resistant steel grade **1.4565**	$M^o_{Rk,s}$	[N.m]	26	52	92	233	454	786
Partial safety factor	γ_{Ms}	[-]	1,56					
Concrete pryout failure								
Factor for resistance to pry-out failure	k_8	[-]	2					

Concrete edge failure								
Size			**M8**	**M10**	**M12**	**M16**	**M20**	**M24**
Outside diameter of fastener	d_{nom}	[mm]	8	10	12	16	20	24
Effective length of fastener	ℓ_f	[mm]	min (h_{ef}, 8 d_{nom})					

WB300, WB300W, WB300T	
Performances Design according to EN 1992-4 Characteristic resistance for shear loads - threaded rod	**Annex C 10**

Table C12: Design method EN 1992-4
Characteristic values of resistance to shear load of rebar

Steel failure without lever arm								
Size			**Ø8**	**Ø10**	**Ø12**	**Ø16**	**Ø20**	**Ø25**
Rebar BSt 500 S	$V_{Rk,s}$	[kN]	14	22	31	55	86	135
Partial safety factor	γ_{Ms}	[-]	1,5					
Characteristic resistance of group of fasteners								
Ductility factor	k_7 = 1,0 for steel with rupture elongation A_5 > 8%							

Steel failure with lever arm								
Size			**Ø8**	**Ø10**	**Ø12**	**Ø16**	**Ø20**	**Ø25**
Rebar BSt 500 S	$M^o_{Rk,s}$	[N.m]	33	65	112	265	518	1013
Partial safety factor	γ_{Ms}	[-]	1,5					
Concrete pryout failure								
Factor for resistance to pry-out failure	k_8	[-]	2					

Concrete edge failure								
Size			**Ø8**	**Ø10**	**Ø12**	**Ø16**	**Ø20**	**Ø25**
Outside diameter of fastener	d_{nom}	[mm]	8	10	12	16	20	25
Effective length of fastener	ℓ_f	[mm]	min (h_{ef}, 8 d_{nom})					

Table C13: Displacement of threaded rod under tension and shear load
Hammer drilling, dustless drilling

Size		M8	M10	M12	M16	M20	M24
Tension load							
Uncracked concrete							
δ_{N0}	[mm/kN]	0,030	0,024	0,026	0,026	0,022	0,023
$\delta_{N\infty}$	[mm/kN]	0,103	0,083	0,059	0,045	0,038	0,032
Cracked concrete							
δ_{N0}	[mm/kN]	0,056	0,044	0,058	0,063	0,044	0,035
$\delta_{N\infty}$	[mm/kN]	0,694	0,556	0,577	0,469	0,278	0,217
Shear load							
δ_{V0}	[mm/kN]	0,021	0,016	0,013	0,010	0,008	0,007
$\delta_{V\infty}$	[mm/kN]	0,031	0,024	0,020	0,015	0,012	0,010

Table C14: Displacement of threaded rod under tension and shear load
Diamond core drilling

Size		M8	M10	M12	M16	M20	M24
Tension load							
Uncracked concrete							
δ_{N0}	[mm/kN]	0,035	0,032	0,024	0,026	0,023	0,024
$\delta_{N\infty}$	[mm/kN]	0,106	0,086	0,063	0,048	0,038	0,031
Cracked concrete							
δ_{N0}	[mm/kN]	0,075	0,088	0,057	0,066	0,056	0,060
$\delta_{N\infty}$	[mm/kN]	0,629	0,547	0,348	0,287	0,200	0,159
Shear load							
δ_{V0}	[mm/kN]	0,021	0,016	0,013	0,010	0,008	0,007
$\delta_{V\infty}$	[mm/kN]	0,031	0,024	0,020	0,015	0,012	0,010

Table C15: Displacement of rebar under tension and shear load
Hammer drilling, dustless drilling

Size		Ø8	Ø10	Ø12	Ø16	Ø20	Ø25
Tension load							
Uncracked concrete							
δ_{N0}	[mm/kN]	0,037	0,033	0,036	0,031	0,025	0,023
$\delta_{N\infty}$	[mm/kN]	0,126	0,113	0,081	0,053	0,043	0,031
Cracked concrete							
δ_{N0}	[mm/kN]	0,067	0,054	0,071	0,047	0,044	0,043
$\delta_{N\infty}$	[mm/kN]	0,820	0,630	0,660	0,372	0,272	0,266
Shear load							
δ_{V0}	[mm/kN]	0,020	0,016	0,013	0,010	0,008	0,006
$\delta_{V\infty}$	[mm/kN]	0,030	0,025	0,019	0,015	0,012	0,008

Table C16: Displacement of rebar under tension and shear load
Diamond core drilling

Size		Ø8	Ø10	Ø12	Ø16	Ø20	Ø25
Tension load							
Uncracked concrete							
δ_{N0}	[mm/kN]	0,045	0,037	0,044	0,039	0,037	0,041
$\delta_{N\infty}$	[mm/kN]	0,116	0,091	0,068	0,049	0,038	0,041
Cracked concrete							
δ_{N0}	[mm/kN]	0,107	0,092	0,075	0,075	0,057	0,050
$\delta_{N\infty}$	[mm/kN]	0,609	0,459	0,343	0,287	0,204	0,144
Shear load							
δ_{V0}	[mm/kN]	0,020	0,016	0,013	0,010	0,008	0,006
$\delta_{V\infty}$	[mm/kN]	0,030	0,025	0,019	0,015	0,012	0,008

Table C17: Seismic performance category C2 - Hammer drilling, Dustless drilling

Size			**M12**	**M16**
Tension load				
Steel failure				
See Annex C 1				
Characteristic resistance to pull-out for a working life of 50 years				
Dry, wet concrete and flooded hole	$\tau_{Rk,C2}$	[N/mm²]	0,84	0,56
Characteristic resistance to pull-out for a working life of 100 years				
Dry, wet concrete and flooded hole	$\tau_{Rk,C2}$	[N/mm²]	0,56	0,37
Installation safety factor				
Dry, wet concrete	γ_{inst}	[-]	1,2	
Hammer drilling - flooded hole	γ_{inst}	[-]	1,2	
Dustless drilling - flooded hole	γ_{inst}	[-]	1,4	

Shear load				
Steel failure without lever arm				
Characteristic resistance grade **4.6**	$V_{Rk,s,C2}$	[kN]	13,6	27,3
Partial safety factor	γ_{Ms}	[-]	1,67	
Characteristic resistance grade **5.8**	$V_{Rk,s,C2}$	[kN]	17,0	34,1
Partial safety factor	γ_{Ms}	[-]	1,25	
Characteristic resistance grade **8.8**	$V_{Rk,s,C2}$	[kN]	27,1	54,6
Partial safety factor	γ_{Ms}	[-]	1,25	
Characteristic resistance grade **10.9**	$V_{Rk,s,C2}$	[kN]	Not qualified	
Partial safety factor	γ_{Ms}	[-]		
Characteristic resistance **A2-70**, **A4-70**	$V_{Rk,s,C2}$	[kN]	23,8	47,8
Partial safety factor	γ_{Ms}	[-]	1,56	
Characteristic resistance **A4-80**	$V_{Rk,s,C2}$	[kN]	27,1	54,6
Partial safety factor	γ_{Ms}	[-]	1,33	
Characteristic resistance **1.4529**	$V_{Rk,s,C2}$	[kN]	25,7	54,4
Partial safety factor	γ_{Ms}	[-]	1,25	
Characteristic resistance **1.4565**	$V_{Rk,s,C2}$	[kN]	25,7	54,4
Partial safety factor	γ_{Ms}	[-]	1,56	
Characteristic shear load resistance $V_{Rk,s,eq}$ in the Table C8 shall be multiplied by following reduction factor for **hot-dip galvanized** commercial standard rods				
Reduction factor for hot-dip galvanized rods	$\alpha_{v,h-dg,c2}$	[-]	0,46	0,61
Factor for annular gap	α_{gap}	[-]	0,5	

Table C18: Displacement under tensile and shear load - seismic category C2

Size		M12	M16
$\delta_{N,C2(50\%)}$	[mm]	0,13	0,12
$\delta_{N,C2(100\%)}$	[mm]	0,24	0,17
$\delta_{V,C2(50\%)}$	[mm]	4,68	4,07
$\delta_{V,C2(100\%)}$	[mm]	8,02	6,76

The anchor shall be used with minimum rupture elongation after fracture A_5 ≥ 9%.

Note: Rebars are not qualified for seismic design

Table C19: Seismic performance category C2 for WB300W with installation temperature < -10°C
Hammer drilling, Dustless drilling

Size			**M12**	**M16**
Tension load				
Steel failure				
See Annex C 1				
Characteristic resistance to pull-out for a working life of 50 years				
Dry, wet concrete and flooded hole	$\tau_{Rk,C2}$	[N/mm²]	0,79	0,53
Characteristic resistance to pull-out for a working life of 100 years				
Dry, wet concrete and flooded hole	$\tau_{Rk,C2}$	[N/mm²]	0,53	0,35
Installation safety factor				
Dry, wet concrete	γ_{inst}	[-]	1,2	
Hammer drilling - flooded hole	γ_{inst}	[-]	1,2	
Dustless drilling - flooded hole	γ_{inst}	[-]	1,4	

Shear load			
Steel failure without lever arm			
See Annex C 14			
Factor for annular gap	α_{gap}	[-]	0,5

The anchor shall be used with minimum rupture elongation after fracture $A_5 \geq 9\%$.

Note: Rebars are not qualified for seismic design

Characteristic resistance to combined pull-out and concrete failure $\tau_{Rk,fi}(\theta)$ under fire exposure for threaded rods for hammer or dustless drilling

The characteristic resistance to combined pull-out and concrete failure under fire $\tau_{Rk,fi,p}(\theta)$ shall be determined according to following equation:

$$\tau_{Rk,fi,p}(\theta) = k_{fi,p}(\theta) \cdot \tau_{Rk,cr}$$

where:

$k_{fi,p}(\theta) = 1$	for	$\theta < \theta_k$
$k_{fi,p}(\theta) = 114{,}574 \cdot \theta^{-1{,}514} \leq 1$	for	$\theta \leq \theta_{max}$
$k_{fi,p}(\theta) = 0$	for	$\theta > \theta_{max}$

θ_k = *23°C*

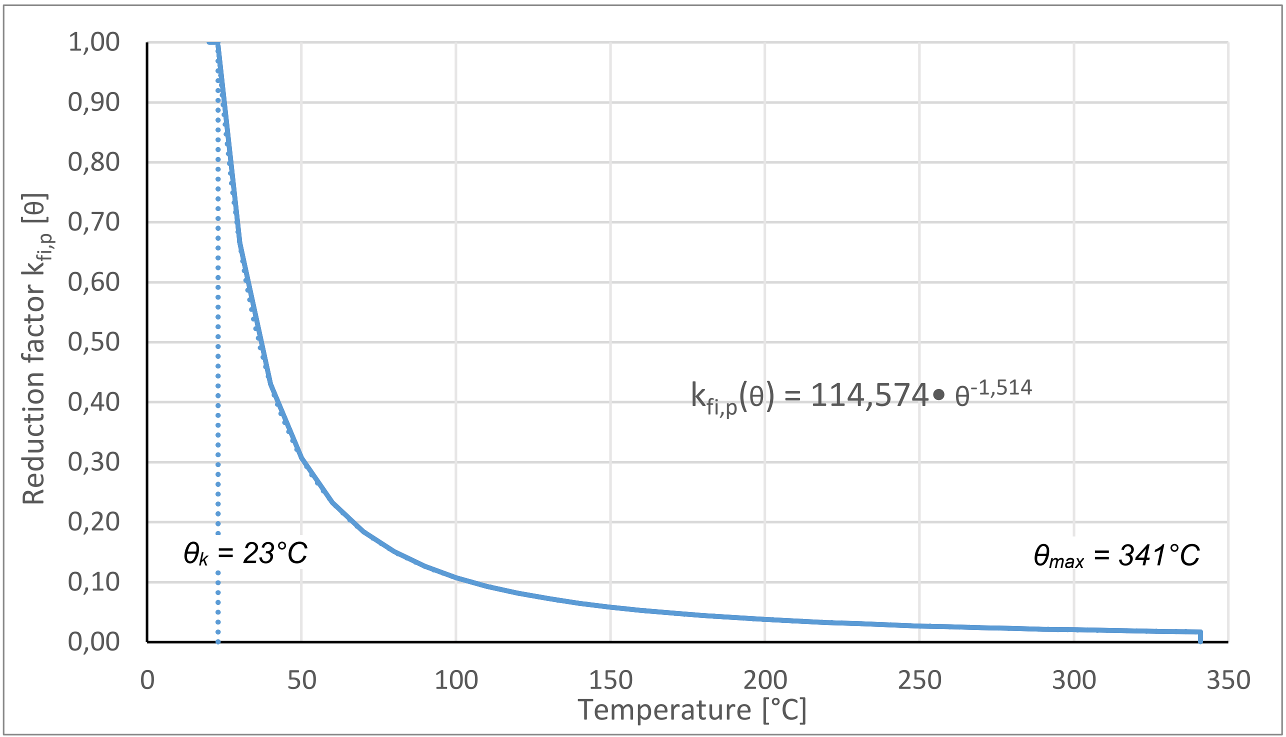
θ_{max} = *341°C*

$\tau_{Rk,fi,p}$ = *characteristic bond resistance for cracked concrete under fire exposure tor given temperature (θ)*

$\tau_{Rk,cr}$ = *characteristic bond resistance for cracked concrete for concrete strength class C20/25*

$k_{fi,p}(\theta)$ = *reduction factor for bond resistance under fire conditions*

Figure C1: Reduction factor $k_{fi,p}(\theta)$



WB300, WB300W, WB300T	**Annex C 15**
Performances Bond resistance under fire conditions	

Table C22: Steel failure - Characteristic resistance under tension load under fire conditions for threaded rod

Size			M8	M10	M12	M16	M20	M24
Steel grade: **4.6; 4.8; 5.6; 5.8; 8.8; 10.9**	$N_{Rk,s,fi(30)}$	[kN]	0,37	0,87	1,69	3,14	4,90	7,06
	$N_{Rk,s,fi(60)}$	[kN]	0,33	0,75	1,26	2,36	3,68	5,30
	$N_{Rk,s,fi(90)}$	[kN]	0,26	0,58	1,10	2,04	3,19	4,59
	$N_{Rk,s,fi(120)}$	[kN]	0,18	0,46	0,84	1,57	2,45	3,53
Stainless steel grade: **A2-70; A4-70; A4-80** High corrosion resistant steel grade: **1.4529; 1.4565**	$N_{Rk,s,fi(30)}$	[kN]	0,73	1,45	2,53	4,71	7,35	10,59
	$N_{Rk,s,fi(60)}$	[kN]	0,59	1,16	2,11	3,93	6,13	8,83
	$N_{Rk,s,fi(90)}$	[kN]	0,44	0,93	1,69	3,14	4,90	7,06
	$N_{Rk,s,fi(120)}$	[kN]	0,37	0,81	1,35	2,51	3,92	5,65

Table C23: Steel failure - Characteristic resistance under tension load under fire conditions for rebar

Size			Ø8	Ø10	Ø12	Ø16	Ø20	Ø25
Rebar BSt 500 S	$N_{Rk,s,fi(30)}$	[kN]	0,50	1,18	2,26	4,02	6,28	9,82
	$N_{Rk,s,fi(60)}$	[kN]	0,45	1,02	1,70	3,02	4,71	7,36
	$N_{Rk,s,fi(90)}$	[kN]	0,35	0,79	1,47	2,61	4,08	6,38
	$N_{Rk,s,fi(120)}$	[kN]	0,25	0,63	1,13	2,01	3,14	4,91

Table C24: Steel failure - Characteristic resistance under shear load under fire conditions for threaded rod

Size			M8	M10	M12	M16	M20	M24
Steel grade: **4.6; 4.8; 5.6; 5.8; 8.8; 10.9**	$V_{Rk,s,fi(30)}$	[kN]	0,37	0,87	1,69	3,14	4,90	7,06
	$V_{Rk,s,fi(60)}$	[kN]	0,33	0,75	1,26	2,36	3,68	5,30
	$V_{Rk,s,fi(90)}$	[kN]	0,26	0,58	1,10	2,04	3,19	4,59
	$V_{Rk,s,fi(120)}$	[kN]	0,18	0,46	0,84	1,57	2,45	3,53
	$M^o_{Rk,s,fi(30)}$	[N.m]	0,4	1,1	2,6	6,7	13,0	22,5
	$M^o_{Rk,s,fi(60)}$	[N.m]	0,3	1,0	2,0	5,0	9,7	16,8
	$M^o_{Rk,s,fi(90)}$	[N.m]	0,3	0,7	1,7	4,3	8,4	14,6
	$M^o_{Rk,s,fi(120)}$	[N.m]	0,2	0,6	1,3	3,3	6,5	11,2
Stainless steel grade: **A2-70; A4-70; A4-80** High corrosion resistant steel grade: **1.4529; 1.4565**	$V_{Rk,s,fi(30)}$	[kN]	0,73	1,45	2,53	4,71	7,35	10,59
	$V_{Rk,s,fi(60)}$	[kN]	0,59	1,16	2,11	3,93	6,13	8,83
	$V_{Rk,s,fi(90)}$	[kN]	0,44	0,93	1,69	3,14	4,90	7,06
	$V_{Rk,s,fi(120)}$	[kN]	0,37	0,81	1,35	2,51	3,92	5,65
	$M^o_{Rk,s,fi(30)}$	[N.m]	0,7	1,9	3,9	10,0	19,5	33,7
	$M^o_{Rk,s,fi(60)}$	[N.m]	0,6	1,5	3,3	8,3	16,2	28,1
	$M^o_{Rk,s,fi(90)}$	[N.m]	0,4	1,2	2,6	6,7	13,0	22,5
	$M^o_{Rk,s,fi(120)}$	[N.m]	0,4	1,0	2,1	5,3	10,4	18,0

Table C25: Steel failure - Characteristic resistance under shear load under fire conditions for rebar

Size			Ø8	Ø10	Ø12	Ø16	Ø20	Ø25
Rebar BSt 500 S	$V_{Rk,s,fi(30)}$	[kN]	0,50	1,18	2,26	4,02	6,28	9,82
	$V_{Rk,s,fi(60)}$	[kN]	0,45	1,02	1,70	3,02	4,71	7,36
	$V_{Rk,s,fi(90)}$	[kN]	0,35	0,79	1,47	2,61	4,08	6,38
	$V_{Rk,s,fi(120)}$	[kN]	0,25	0,63	1,13	2,01	3,14	4,91
	$M^o_{Rk,s,fi(30)}$	[N.m]	0,6	1,8	4,1	9,7	18,9	36,8
	$M^o_{Rk,s,fi(60)}$	[N.m]	0,5	1,5	3,1	7,2	14,1	27,6
	$M^o_{Rk,s,fi(90)}$	[N.m]	0,4	1,2	2,6	6,3	12,3	23,9
	$M^o_{Rk,s,fi(120)}$	[N.m]	0,3	0,9	2,0	4,8	9,4	18,4